

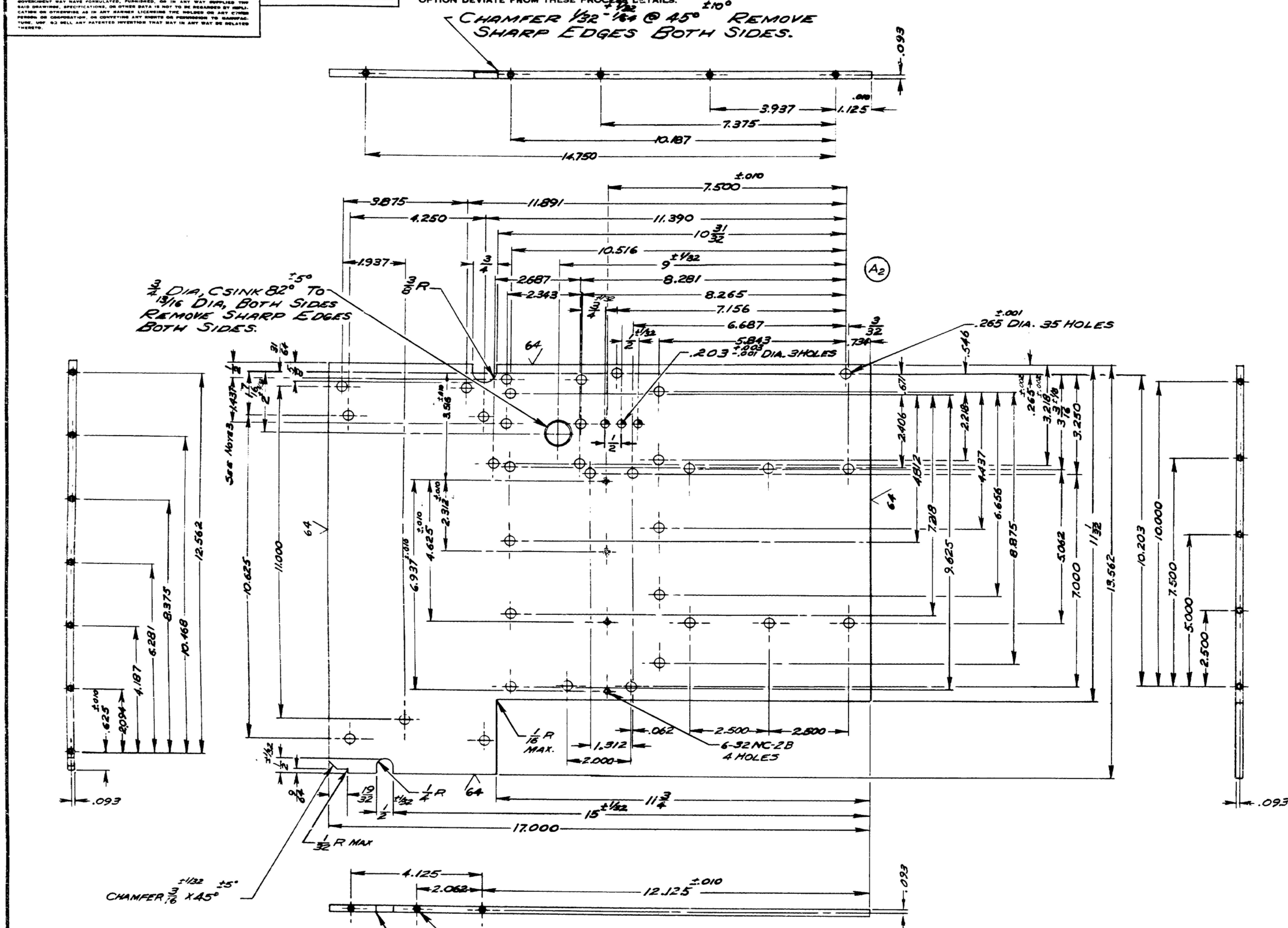
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FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

W. S. M. APPROVAL
S.M. APPROVAL

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₁	RENUMBERED NOTE;		
A ₂	CLARIFY PICTORIAL;		
A ₃	2024 WAS 248.		



- NOTES:
1. ALUMINUM ALLOY 2024, TEMPER T3, PER SPEC. QQ-A-355. 3/16 THICK
 2. FINISH: E513 PER SPEC. MIL-F-14072. * COLLINS 590-003600.
 3. ALL SCREW THREADS PER BUREAU OF STANDARDS HANDBOOK H-28
 4. PLATE MUST BE FLAT WITHIN .032 T.L.R.
 5. .203 DIA HOLES MAY VARY IN POSITION ± 1/32.

COLLINS PART NO.	QTY.	REQ.	ISSUE NO.	DESCRIPTION	UNIT	REQ. QTY.
LIST OF MATERIAL						
- COLLINS PART NO. 558-0188-004						

DRAWN R. E. B.	CHECKED R. E. B.	APPROVED	COLLINS PART NO. 14214 PH-51-93	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 BEARDED ANGLES MAY VARY ±.1° BROKEN ANGLES MAY VARY ±.05° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED 1/10 TOTAL INDICATOR READING ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES			SIGNAL CORPS	
APPLICATION			REVIEWED PME	
DATE 4 JAN '56 SCALE 1/2			APPROVED HLY PME	